

Date: Tuesday, 24/02/2009 9:05:59 AM  
User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LEG
Job Number : 46049	
Estimate Number : 13474	
P.O. Number :	Part Number : D37733
This Issue : 24/02/2009 S.O. No. :	Drawing Number : D3773 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 1 /	Drawing Revision : B
Previous Run : 42981	Material :
Written By : <u>Jan 08.02.24</u>	Due Date : 03/03/2009
Checked & Approved By :	Qty: <u>20</u> Uml: Each
Comment : Est Rev:A New Issue 08-07-18 DD Verified By:ec	

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TR1000W065 304 RD Tube 1.00 x .065W \* 5.3 ft scrap  $\Rightarrow$  end of bars



Comment: Qty.: 1.0500 f(s)/Unit Total: 211.0500 f(s)

304 RD Tube 1.00 x .065W

batch: 110010 - 21 ft21 ftSA 09/02/25

2.0 DOOSAN LATHE DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA763 Rev: NA & Dwg D3773 Rev: B

2-Deburr per dwg D3773

SA 09/02/25(20)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 09/02/25(20)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ml 09/02/25(20)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Car9/2/25(20)80

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Customer: CU-DAR001 Dart Helicopters Services

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/02 JF

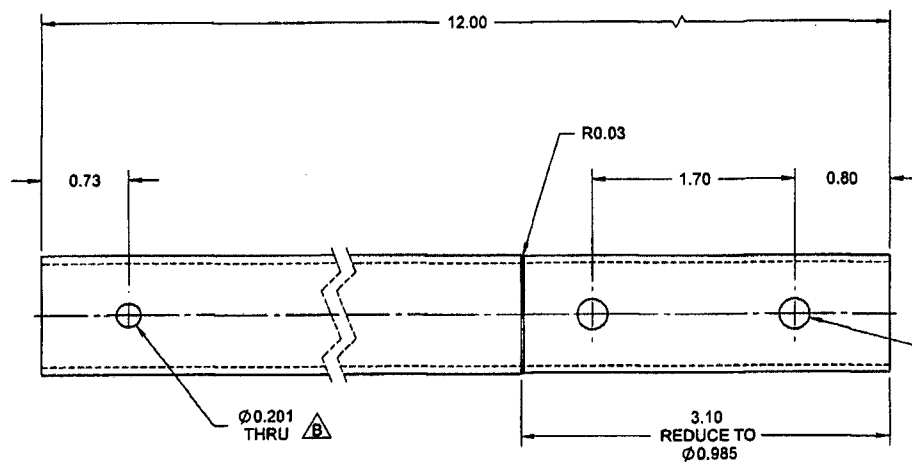
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

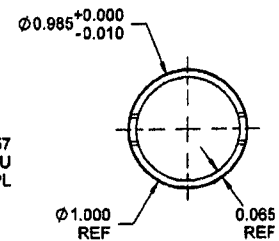


mf  
09-02-27





**D3773-3 LEG**



*w/o 46049*



- NOTES:
- 1) MATERIAL: AISI 304/316 SS TUBING 1.00" OD X 0.065" WALL (REF DART SPEC M304TR1.000X.065)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.69 lbs

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D3773</b>	REV. B
MFG. APPR.	<i>[Signature]</i>	TITLE <b>HEADREST ADAPTER</b>	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	SCALE NTS	
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2006 BY DART AEROSPACE LTD	
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